



MODEL 85

MODEL 86

Instruction to convert your Model 85 to Model 86

1. Remove both guide rods and guide rod nuts.
2. Replace Model 85 reforming die with Model 86 reforming die.
3. Install one spacer on each guide rod between the reforming die & the guide rod nut.
4. Reassemble.

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UNLESS OTHERWISE SPECIFIED:
 TOLERANCES:
 FRACTIONAL ± 1/32
 ANGULAR: ± 1/4°
 TWO PLACE DECIMAL ±.015
 THREE PLACE DECIMAL ±.005

MATERIAL: NOTED	DRAWN BY: B STRIGHT	REV
FINISH: NONE	DATE:	
DO NOT SCALE DRAWING	SCALE: 0.5:1	SHEET 1 OF 1
	USED ON:	C SIZE



3744 Jefferson Rd., Ashtabula, OH 44005
 DESCRIPTION: SHUTOFF TOOL
 PART NO: **CONVERT 85 TO 86**