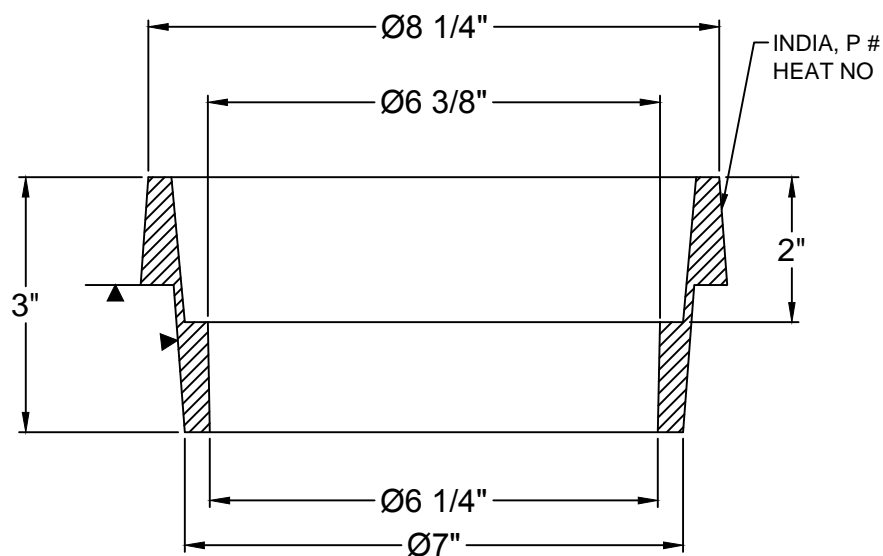
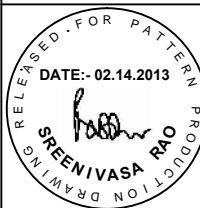
PLAN VIEWSEC. VIEW

Note:-

1. All the dimensions are in inches.
2. Material: Cast Iron as per ASTM A48 Class 30B.
3. Weight: 5.95 LBS..
4. Tolerance should be ± 0.0625 ", unless otherwise specified.
5. Refer Sigma QIP Doc.No : QA/QIP/MCC for manufacturing and inspection procedure.



| Rev | Date | Revision Record | Prepared | Approved |
|-----|------------|---|----------|----------|
| | | Dimensions were wrong in original drg. & now Corrected from 23 1/2" to 24" & 26 3/4" to 27" | | |
| 0 | 02.12.2013 | Format Changed | KS4 | SR1 |
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| All Radii & Fillets to be 0.12" (3mm) unless otherwise specified |
| All Draft angles to be 2° unless otherwise specified on drawing |
| Product Group :- |
| MCC |
| Coating:- |
| PAINTED |
| Type :- |
| MCC SIZE AND CAST MARKS |
| Product Description:- |
| 1" VALVE BOX RISER |
| Drawing Number :- |
| VB-2601 |
| Rev :- |
| 0 |



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|-------------------------|
| CREAM RIDGE, NEW JERSEY |
| DATE : |
| 02.12.2013 |
| DRAWING FOR: |
| SUBMITTAL |
| SCALE: |
| NTS |
| SHEET NO: |
| 1 OF 1 |
| DRAWN BY |
| KS4 |
| CHECKED BY |
| MSK/ASHISDEY |
| APPROVED BY |
| SR1 |