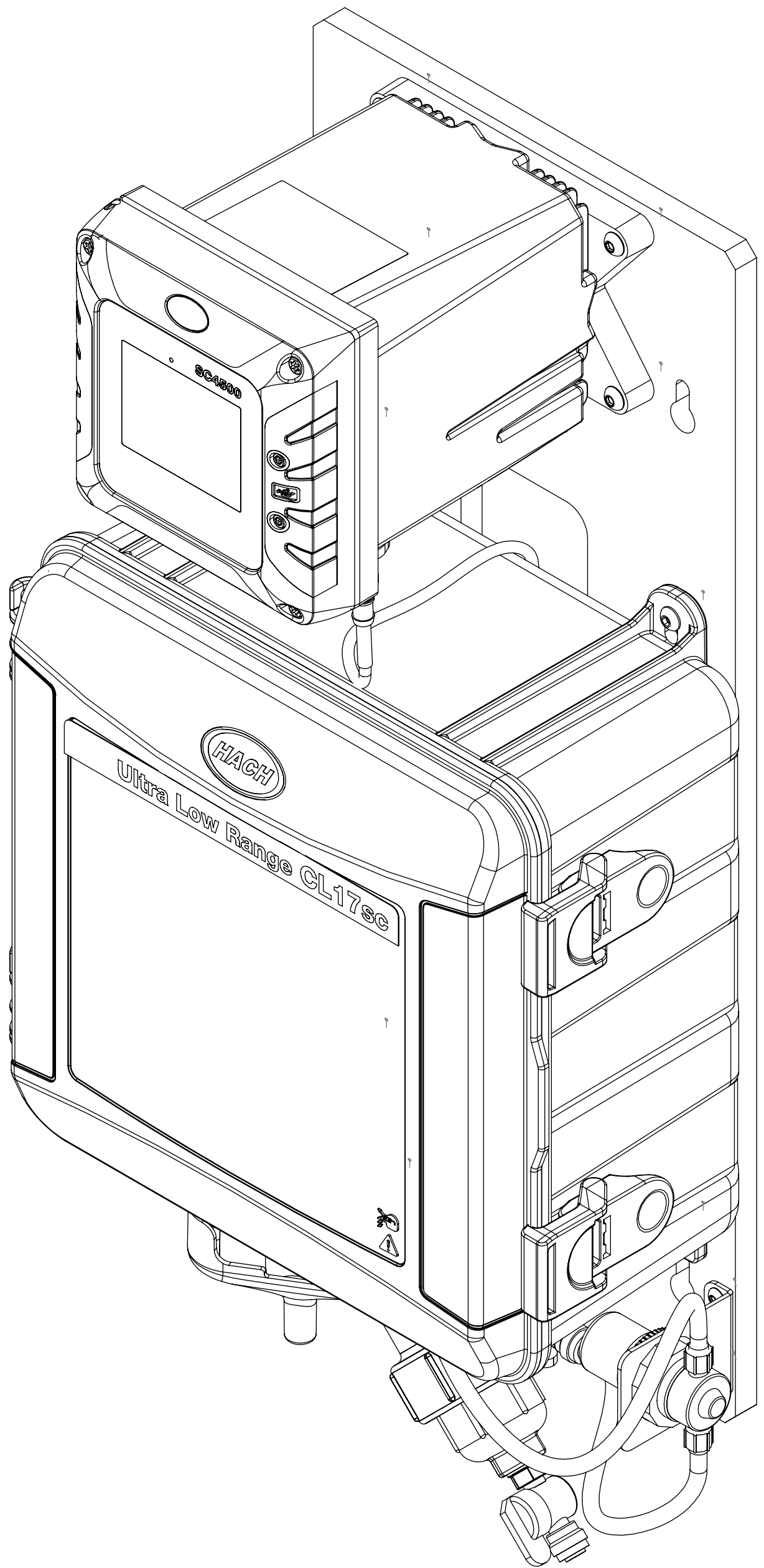
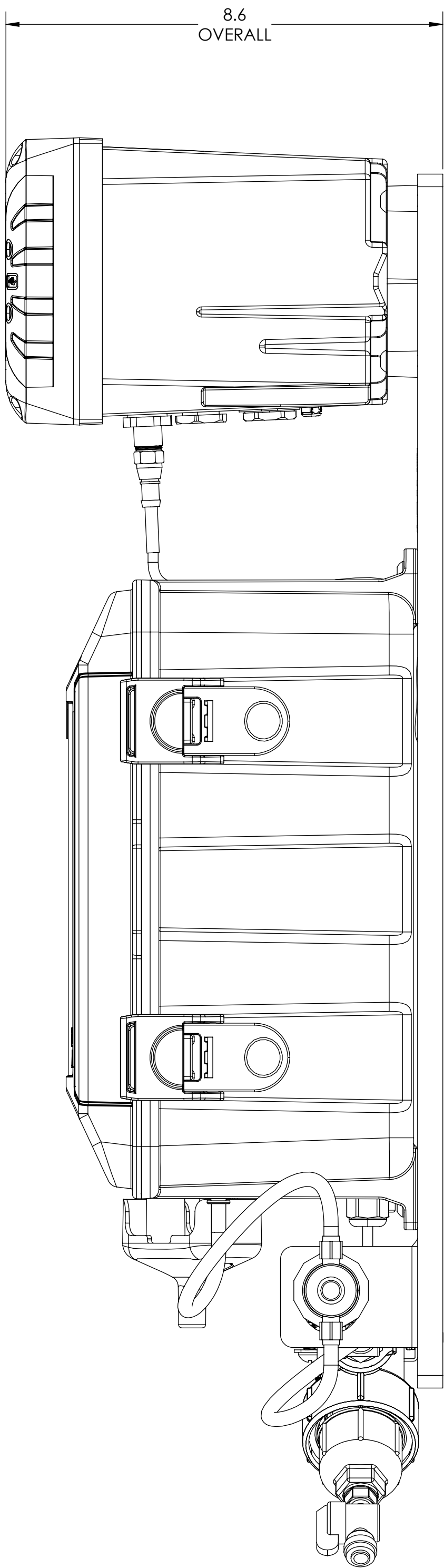
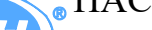
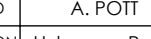


1. ALL PARTS, MATERIALS AND PROCESSES SHALL COMPLY WITH HACH'S RESTRICTED MATERIALS SUPPLIER SPECIFICATION DOCUMENT, HACH P/N 8600000.
2. INPUT PRESSURE TO INSTALLATION KIT MUST BE BETWEEN 1-75 PSIG
3. SAMPLE PRESSURE AT THE INSTRUMENT MUST BE LESS THAN 5 PSIG
4. THREADED CONNECTIONS SHOULD BE SEALED WITH PROVIDED TEFLON SEALING TAPE.
5. BYPASS VALVE SHOULD BE SET SO THAT THERE IS CONSTANT FLOW WHILE INSTRUMENT IS FLUSHING.
6. PRESSURE REGULATOR IS PRE-SET AT 4 PSI. THIS WILL RESULT IN APPROXIMATELY 80 ML OF FLUSH VOLUME/MEASUREMENT CYCLE, MEASURED AT INSTRUMENT DRAIN.

REVISION			
REV	DESCRIPTION	ECO #	DATE
A	PRODUCTION RELEASE		09/24/2024



PART CLASSIFICATION MINOR B		THE SOLID CAD FILE IS THE CONTROLLING AUTHORITY FOR PART GEOMETRY.		NAME R. SHETTY	DATE 09/17/2024	 HACH COMPANY 5600 LINDBERGH DR. LOVELAND, CO. 80538
MATERIAL	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES [MM].		DRAWN R. SHETTY	09/17/2024		
			CHECKED A. POTT	09/17/2024		
HACH MATERIAL PART NUMBER		TOLERANCES: X = ±.03 Y = ±.02 XXX = ±.005 ANGLES =	PRODUCTION Hygeber, Telerac	9/24/2024	TITLE: SPMP - SC4500, ULRCL17sc	
NOTICE: HACH COMPANY CLAIMS PROPRIETARY RIGHT IN THE INFORMATION ON THIS DRAWING. IT IS DISCLOSED ON THE DRAWING. IT IS USED IN CONNECTION WITH THE INFORMATION ONLY AND MAY NOT, IN WHOLE OR IN PART, BE USED TO MANUFACTURE ANYTHING, WHETHER OR NOT SHOWN HEREIN. REPRODUCING THIS DRAWING WITHOUT THE PERMISSION TO DO ANYTHING WITHOUT DIRECT PERMISSION FROM HACH COMPANY.		ALL SURFACE PART FEATURES SHALL BE HELD TO UNIFORM FINISHES AS FOLLOWS: (1) FOR FEATURES - 4.07 (2) FOR FEATURES - 10.07 (3) FOR FEATURES - 10.07		THIRD ANGLE PROJECTION 		
				SIZE DWG. NO. REV D, NMP-ULRCL A SCALE: 1:2 SHEET 1 OF 2		